

# STAINLESS STEEL SLAG FOR $Cr^{3+}$ REMOTION

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# PRESENTATION SUMMARY

Personal introduction

Background

- -Cr 3+
- -Existing technologies
- -Circular economy

Ladle slag properties

Methodology

Data analysis

Conclusions

Future work



# PERSONAL INTRODUCTION

- Interdisciplinary studies at the University of Alabama
- Previous research: antibacterial properties of MOFs
- Sustainability efforts and goals

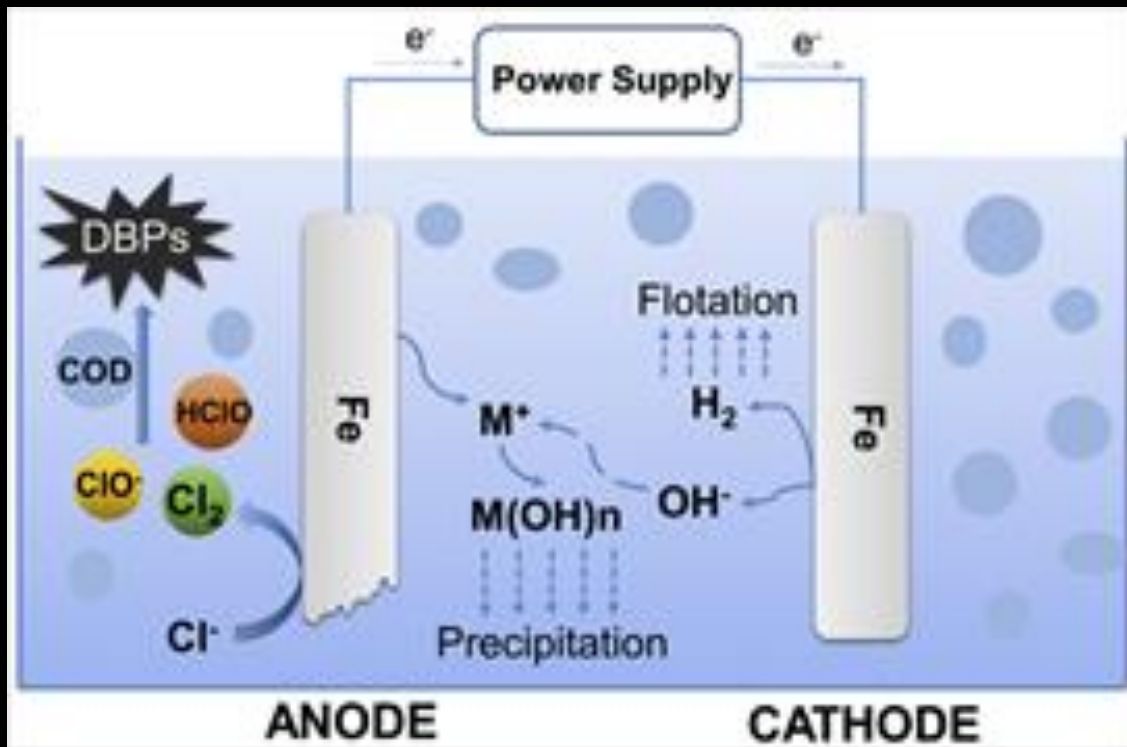


**BACKGROUND:**



- Pollution sources: industrial waste from manufacturing glass, ceramics, and photographic products; processes such as textile dyeing and leather tanning
- Indirectly from hexavalent Cr
- Water and soil contamination
- Harmful to plants, wildlife, and human health

# BACKGROUND: EXISTING TECHNOLOGIES



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Electrocoagulation - complex with high operating costs

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Membrane filtration – slow, short lifespan, high operating costs

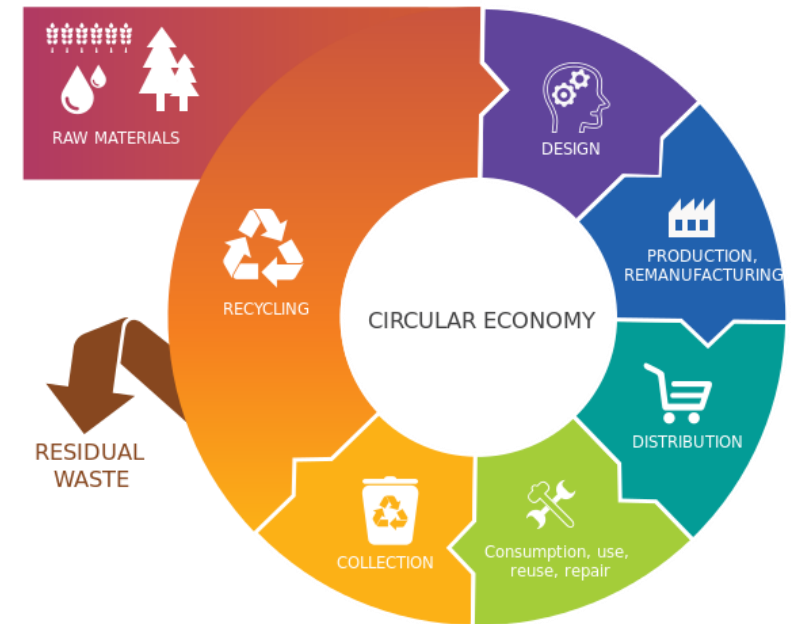
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Adsorption- most common

# BACKGROUND: CIRCULAR ECONOMY

“In such an economy, all forms of waste... are returned to the economy or used more efficiently” (UNTAD)

“Excess steel slag... (raker, ladle, clean out, or pit slag) is usually sent to landfills for disposal” (US FHWA)

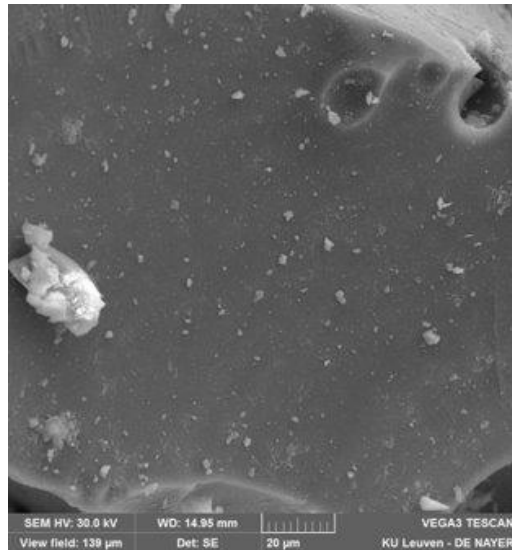
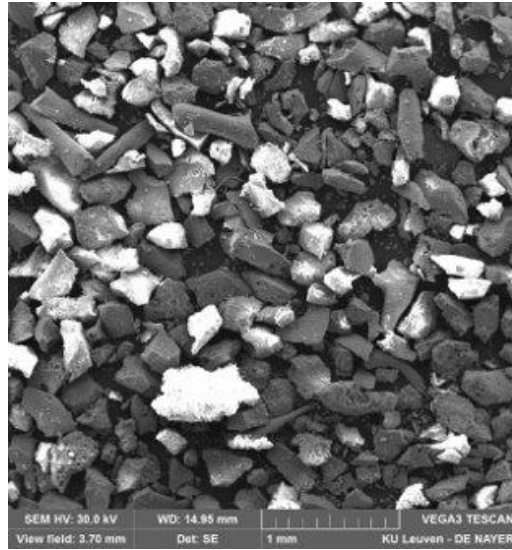


*Circular economy.* UNCTAD. (2022, November 10). Retrieved November 13, 2022, from <https://unctad.org/topic/trade-and-environment/circular-economy>

*User guidelines for waste and byproduct materials in pavement construction.* FHWA. (n.d.). Retrieved November 13, 2022, from <https://www.fhwa.dot.gov/publications/research/infrastructure/structures/97148/ssa1.cfm#:~:text=While%20most%20of%20the%20furnace,sent%20to%20landfills%20for%20disposal.>

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# LADLE SLAG PROPERTIES



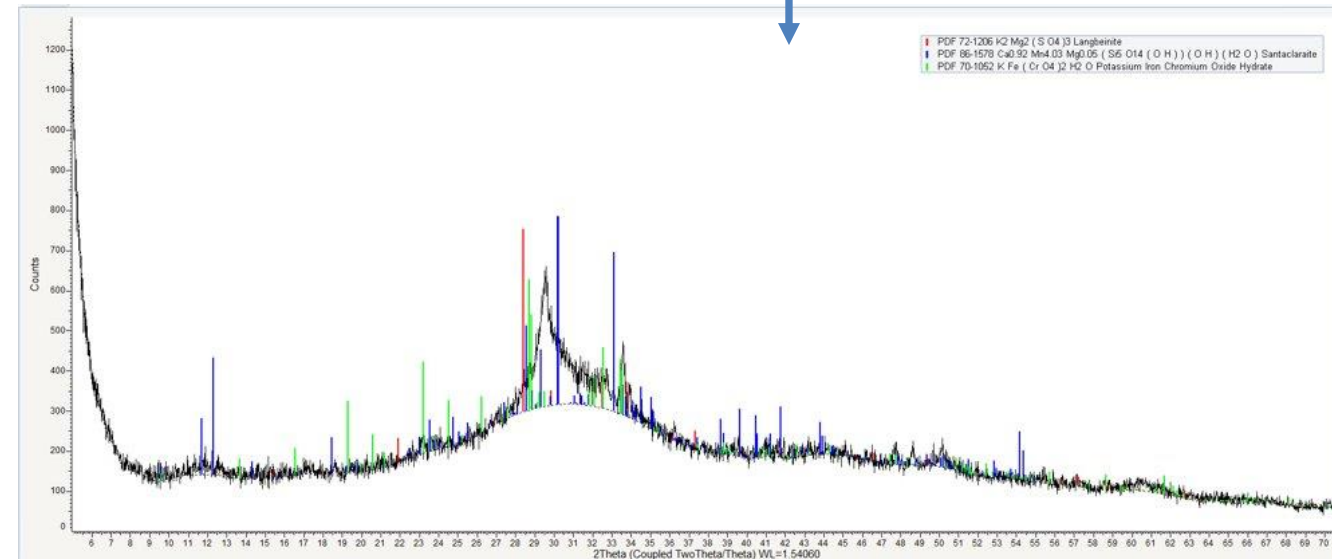
Ca, Mg, Mn, C, Al, Fe, Cr, Ni and Zn

EDX measurements are expressed in atomic %

Ca	Mg	Mn	C	Al	Fe	Cr	Ni	Zn
80.4	8.4	0	0	10.47	0.28	0.44	0	0

SEM images reveal mesoporous structure

EDX and XRD spectroscopies indicate high calcium content



# METHODOLOGY

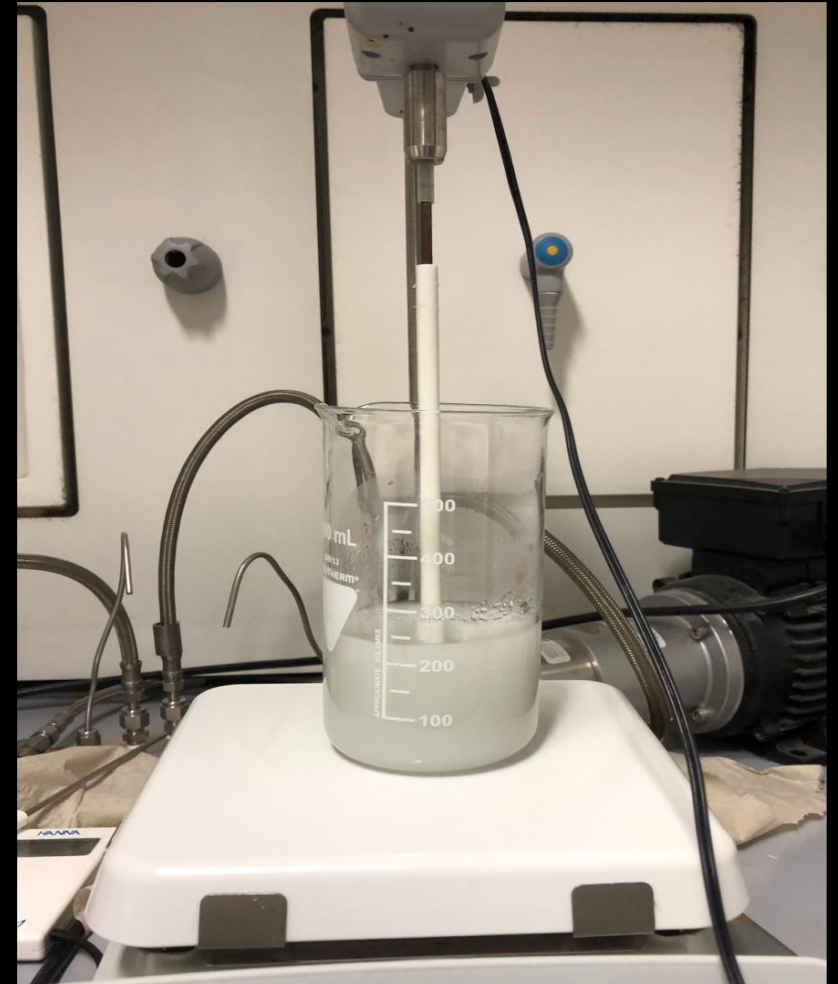
Cr solutions were prepared in concentrations of 10, 30, and 60

Samples of each of these solutions were prepared at pH 4, 7, and 10

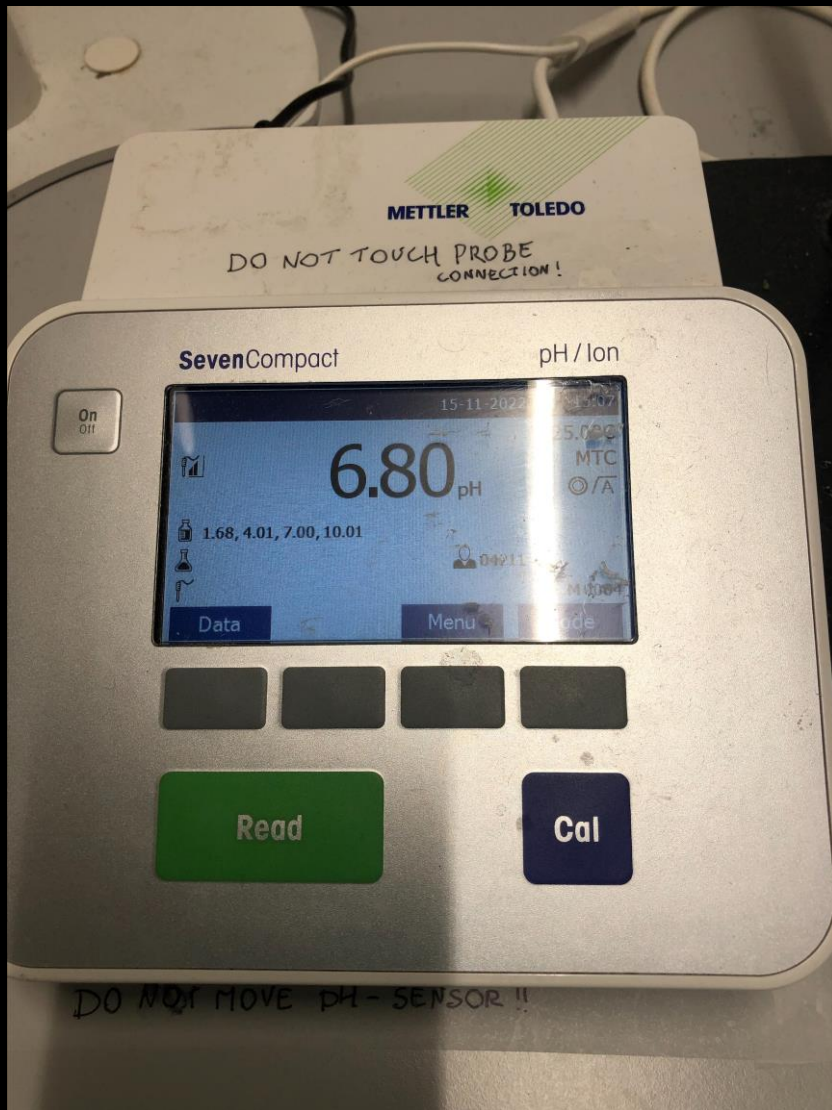
Each solution was added to a beaker and stirred at 200 rpm

Ladle slag was added to the beaker at a concentration of 8 g/L

Samples were taken every 10 minutes, then after 2 hours and 3 hours







## METHODOLOGY

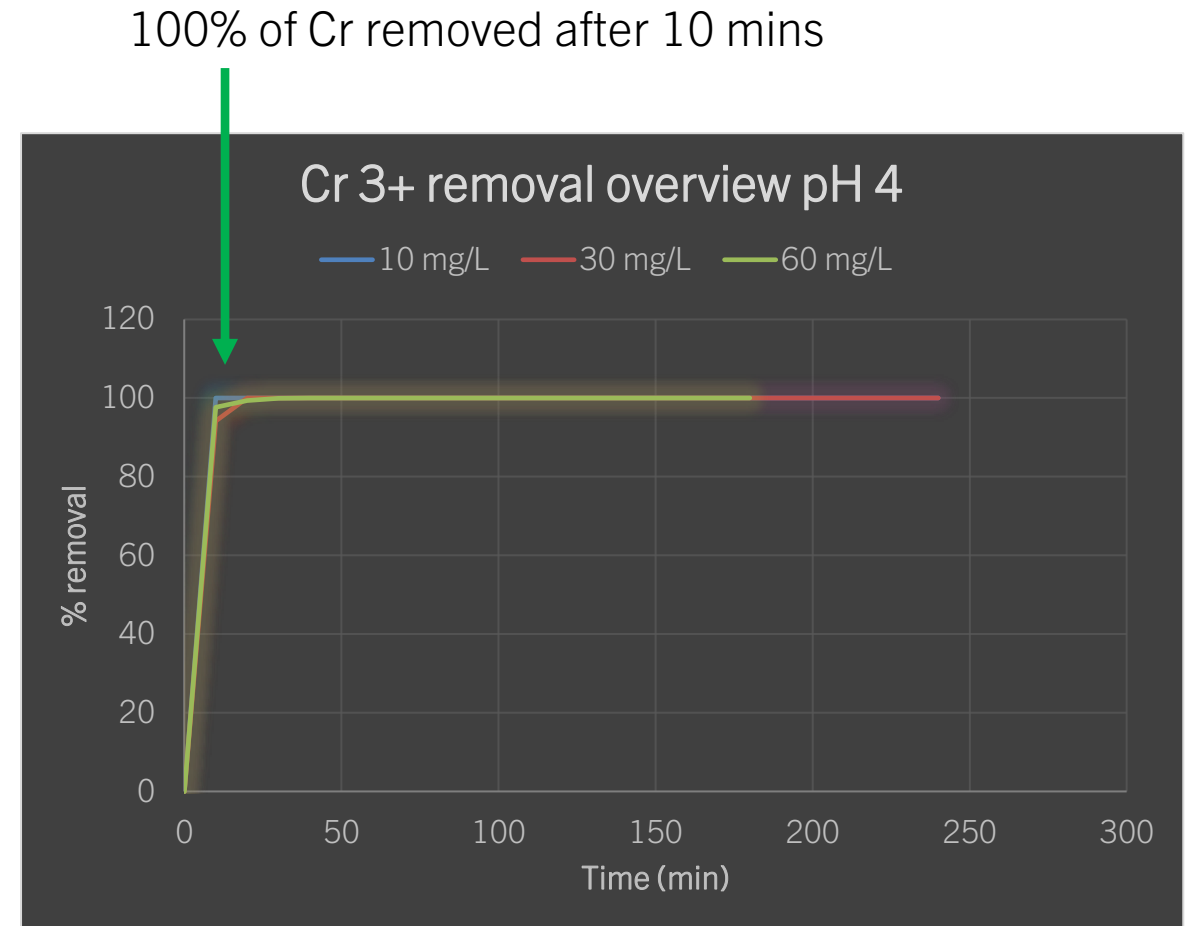
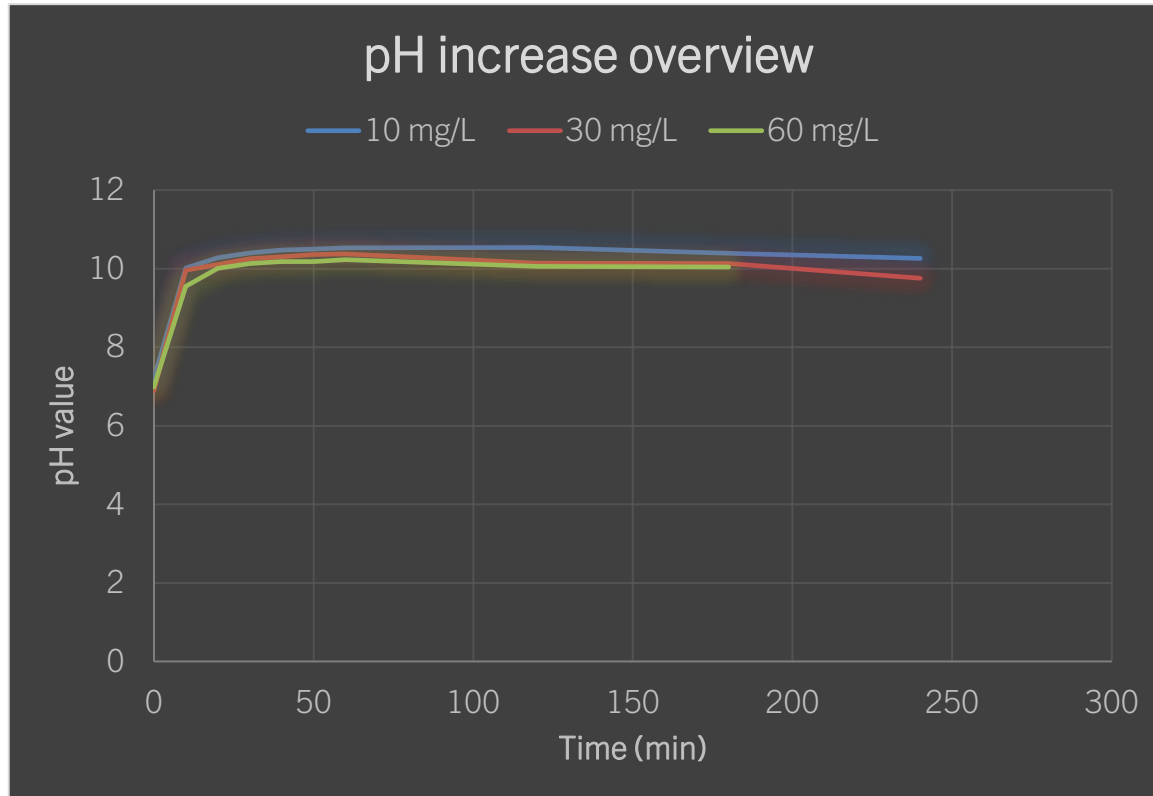
The final pH of each sample was measured with a pH meter

The final Cr concentration was analyzed with ICP spectroscopy

Procedure was repeated with each concentration at each pH

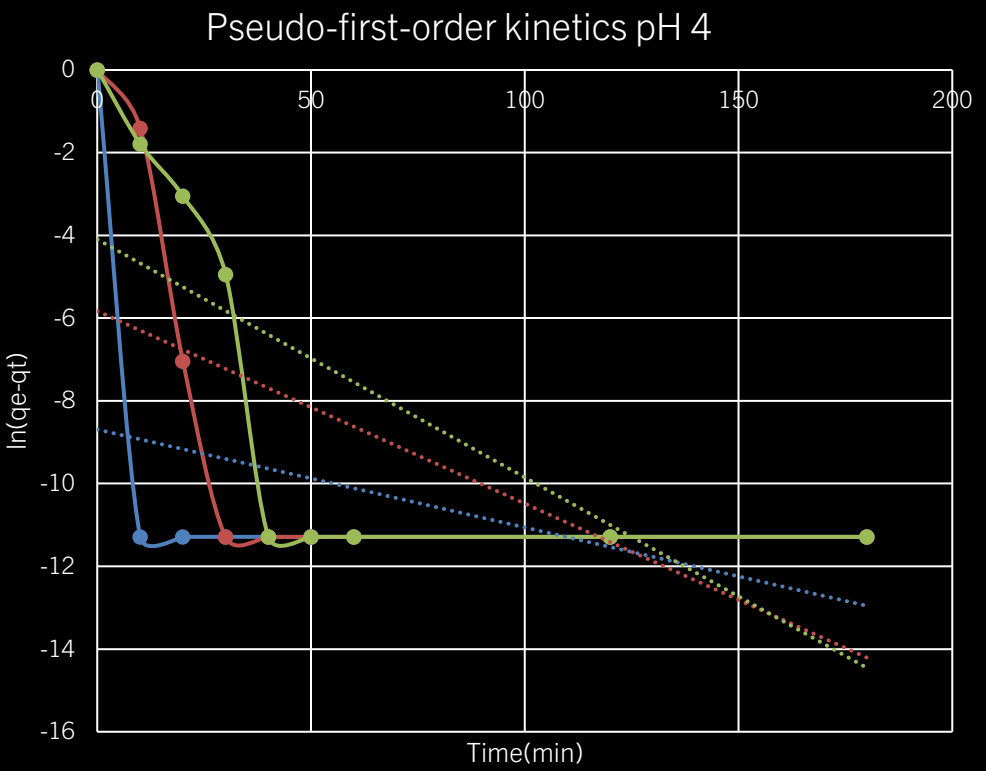
Procedure was repeated with each solution heated to 45°C

# DATA ANALYSIS



pH increase reflects the precipitation of Cr due to the presence of calcium

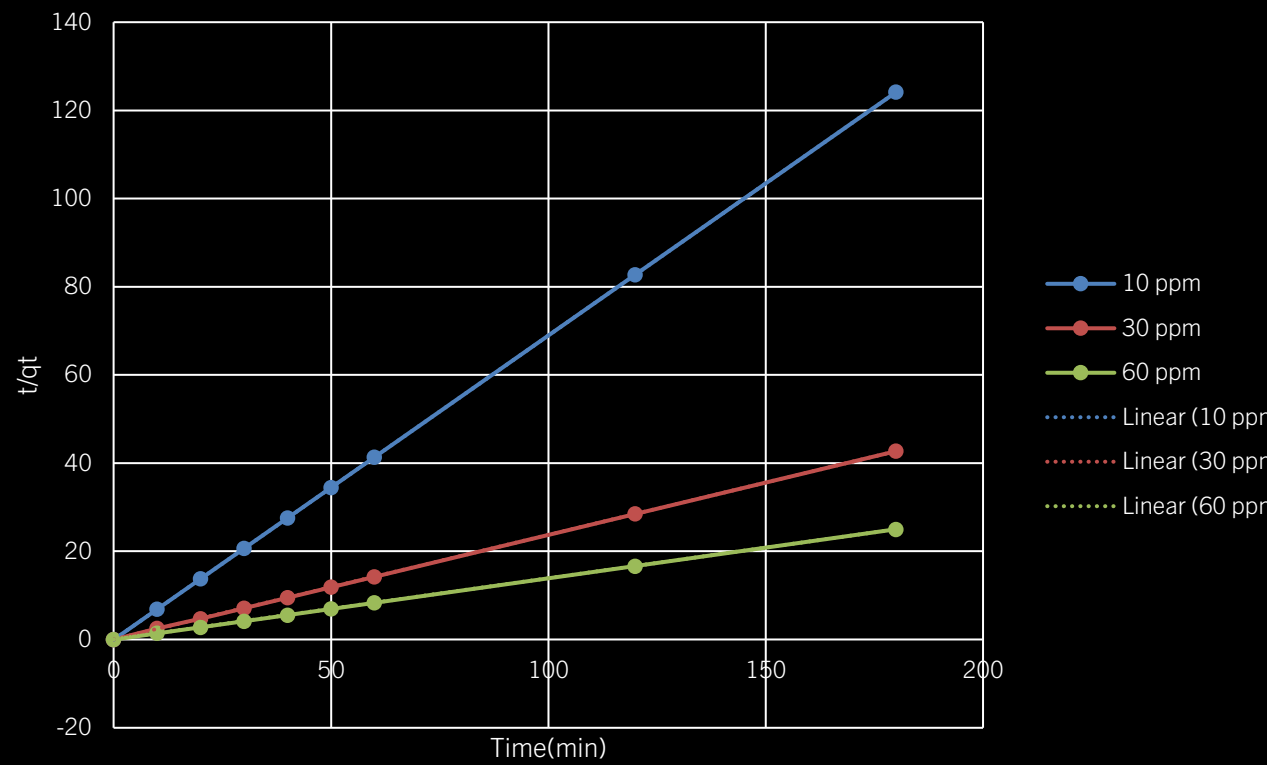
# ANALYSIS: KINETICS



$R^2 = 0.1338, R^2 = 0.3111, R^2 = 0.4695$

Low  $R^2$  indicates that the properties of this adsorption process do not fit with the PFO kinetic model

## Pseudo-second-order kinetics pH 4

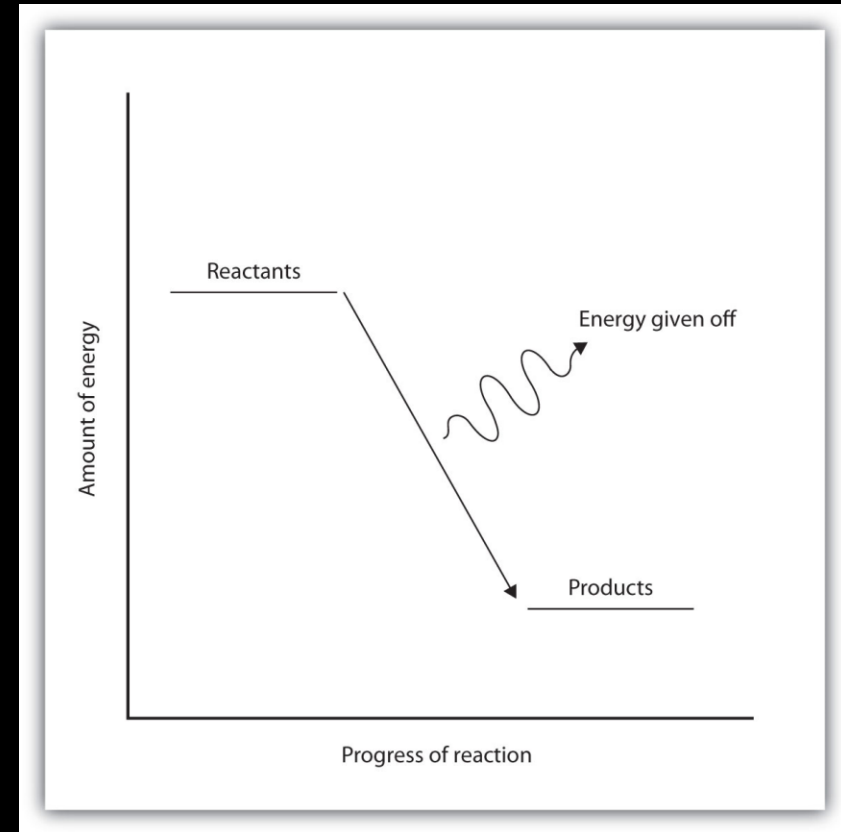


$R^2 = 1, R^2 = 1, R^2 = 1$

High  $R^2$  indicates that the properties of this adsorption process fit well with the PSO kinetic model

## CONCLUSIONS

- The pseudo-second-order kinetic model implies chemisorption in the adsorptions process
- Adsorbent achieved 100% removal efficiency at various concentrations
- Ladle slag can be used in place of commercial materials



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## FUTURE WORK

- Test for fluoride removal
- Analyze the mechanism of removal
- Evaluate simultaneous removal of fluoride and Cr
- Evaluate capacity for metal recovery